

**Interim Report for Project Entitled:  
Impact of Spray Foam Insulation on Durability of Plywood and OSB Roof Decks**

**Performance Period: 10/14/2014 – 6/30/2015**

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**DRAFT**

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Florida Building Commission  
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by

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## 1. Relevant Sections of the Code (and Related Documents)

- R806.4 – Florida Building Code – Residential Buildings
- 611.7.1.2 – Florida Building Code – Existing Building
- 606.3 – Florida Building Code – Existing Building
- TAS 110 Testing Application Standard – Florida Building Code
- ICC-ES AC 377 – Acceptance Criteria for Spray Polyurethane Foam
- ASTM C1029

## 2. Progress Summary

The first project goal is to create a state-of-the-art literature review on the state-of-the-art review on the properties and field performance of spray applied foam insulations (open cell and closed cell foams), and related causes of water leakage and deterioration of wood roof decks. The research required the formation of an Advisory Panel of experts to advise the research team. A list of Advisory Panel Members and list of persons invited to the join the Panel is provided in Appendix A.

A primary question in the researchers' minds is to determine whether a reasonable concern for moisture buildup in wood decks in homes in Florida that have spray-applied foam insulations on their roof decks. Through discussion of the Advisory Panel it was felt that a survey of construction professionals (not in current scope) might be valuable tool in determining the awareness by the industry on the issues discussed. The research team has spent a great part of the time to locate and review peer-reviewed papers, and authentic reports pertinent to this topic. The researchers have preliminarily identified a list of nearly 70 peer-reviewed papers, reports and other information. Some of the recurring subjects within our literature review include:

- Properties of wood and spray foam
- Early studies on moisture movement
- Experimental Research
- Numerical Analysis of Hygrothermal Movement in Roof Decks
- Health Related Issues
- Forensic Studies of Roof Systems

Other categories will be added to the final report. A complete list of the collected documents is included in Appendix A. The literature review itself, is currently 30% complete. The Advisory Panel members continue to advise the research team and assist in identifying additional sources of literature to be considered by the Roofing TAC.

The research team held a two-day Advisory Panel Meeting in Orlando FL in 21<sup>st</sup> and 22<sup>nd</sup> January 2015 attended by 18 participants (in person and via web conferencing), to discuss the research objectives, and provide direction to the research team. Notes of meetings were circulated and the comments of the Advisory Panel members are being incorporated into the report. A second Advisory Panel Meeting was held on 12 February 2015 to review the progress and development of the experimental research plans and the work on the research team. A second project goal is to conduct field and experimental investigations into the relative drying characteristics of mock-ups of typical wood-spray foam composite structures that are used in Florida residential construction. Through discussion with the Advisory Panel, three experimental research directions are proposed:

- Relative-drying rates (see Experimental Research Plan 3a): Test parameters included type of wood deck (OSB and plywood), type of spray foam (open-cell vs. closed cell), and type of roof underlayment (1 layer, and 2-layer 30 lb building felt underlayment, and self-adhering bituminous membrane). The experimental research requires the construction of a temporary hot-box and the purchase of radiant heaters to provide the heat source for the roof specimens. The radiant heaters have been identified and will be purchased for the project by February 2015. Most of the

instrumentation for measuring relative humidity and temperatures of the specimens will be used from UF's existing inventory.

- Moisture spread from Point-Source Water Leakage (see experimental Research Plan 3b): Test parameters include type of wood deck (OSB and plywood), type of spray foam (closed cell vs. none), and type of roof underlayment (2-layer 30 lb building felt underlayment and self-adhering bituminous membrane). The experimental research requires mono-sloped roof deck specimens and water source of dripping water leak. The study will compare the se roof samples will be monitored over time to develop a relationship between the moisture spread (gravimetric weighing) and timescale respectively.
- Field Survey of roof constructions with installed spray foam insulations (see Experimental Research Plan 3c): The Advisory Panel recommended reducing this scope because given the short time available it may not be as helpful to the overall objectives. The PI proposes a modified to include few homes in the study (reduce from five to two) but still include the interviews with the homeowner/occupant as to the comfort and thermal efficiency and risk perception of the installations. The numerical modeling of hygrothermal performance may provide limited results given that some the researchers. Efforts are underway to develop a complementary numerical modeling that matches the experimental research plans described in ERP 3a and ERP 3b.

### **3. Description of Issues**

- Survey questions of Member Associations. Work with Advisory Panel to augment list
  - FRSA (Mark Zehnal), FBHA (Arlene Stewart), ARMA (Mike Fischer)
- Further refinement of the ERPs
- Update demographics on volume of foam (board feet installed) roof deck construction in Florida and the US as a whole SPFA (Rick Duncan) was deemed crucial
- Florida Building Code review on chronology of changes related to spray foam
- Definitions of terms relating to attic roofing systems.

### **4. Recommendations for the Code**

No recommendations at this stage

### **5. Deliverables**

- A report providing a state of the art literature review and conclusions, including technical information on the problem background, results and implications to the FL Building Code will be submitted to the Program Manager by June 1, 2015.
- Summary of experimental research, objectives, methods, results and recommendations for future investigations.
- A breakdown of the number of hours or partial hours, in increments of fifteen (15) minutes, of work performed and a brief description of the work performed. The Contractor agrees to provide any additional documentation requested by the Department to satisfy audit requirements.

## 6. Appendices:

### 6.1. Appendix A: Cited Literature

#### Literature Review:

#### **Impact of Spray Foam Insulation on Durability of Plywood and OSB Roof Decks**

**Updated: 02/11/15**

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**6.2. Appendix B: Advisory Panel Members**

<b><u>Advisory Panel Member</u></b>	<b><u>Organization</u></b>
Scott Kriner	Metal Construction Association
Jason Hoerter	NCFI Polyurethanes
Mark Zehnal	Florida's Association of Roofing Professionals (FRSA)
Todd Wishneski	BASF Polyurethanes
Mike Fischer	Asphalt Roofing Manufacturers Association (ARMA)
Mike Ennis	Single Ply Roofing Industry (SPRI)
Marcin Pazera	Owens Corning
John Broniek	Icynene
David Roodvoets	DLR Consultants
Tim Smail	Federal Alliance for Safe Homes
Eric Vaughn	Federal Alliance for Safe Homes
Jaime Gascon	Miami-Dade Regulatory and Economic Resources (RER)
Rick Olson	Tile Roofing Institute
Sean O'Brien	Simpson Gumpertz & Heger (SGH)
David Brandon	Brandon Construction Company
Yuh Chin T. Huang	Duke University
Bill Coulbourne	Applied Technology Council (ATC)
Arlene Stewart	AZS Consulting Inc
Tim Reinhold	Insurance Institute for Business & Home Safety
Mo Mandani	Florida Building Commission
Rick Duncan	Spray Polyurethane Foam Alliance (SPFA)
Paul Coats	American Wood Council
BJ Yeh	Engineered Wood Association

<b><u>Other Invited Participants</u></b>	<b><u>Organization</u></b>
Philip Fairey	Florida Solar Energy Center
Robin Vieira	Florida Solar Energy Center
John Straube	Building Science Consulting
Kurt Koch	Huber Engineered Woods LLC
William (Bill) Miller	Oak Ridge National Laboratories
Pamela Dixon	Homeowner
Michael Goolsby	Miami Dade County Department of Regulatory and Economic Resources
Peter Parmenter	Cedar Shake & Shingle Bureau

### 6.3. Appendix C: Changes to Florida Building Code 2010 FLORIDA BUILDING CODE

#### UNVENTED ATTIC CODE REFERENCES

##### 2010 Florida Energy Conservation Code

###### Definitions

**CONDITIONED SPACE.** An area or room within a building being heated or cooled, containing uninsulated ducts, or with a fixed opening directly into an adjacent *conditioned space*. See "Space."

**SPACE.** An enclosed space within a building. The classifications of spaces are as follows for the purpose of determining building envelope requirements.

1. Conditioned space: a cooled space, heated space, or indirectly conditioned space or unvented attic assembly defined as follows.

a. Cooled space: an enclosed space within a building that is cooled by a cooling system whose sensible output capacity exceeds 5 Btu/h•ft<sup>2</sup> of floor area.

b. Heated space: an enclosed space within a building that is heated by a heating system whose output capacity relative to the floor area is greater than or equal to 5 Btu/h•ft<sup>2</sup>.

c. Indirectly conditioned space: an enclosed space within a building that is not a heated space or a cooled space, which is heated or cooled indirectly by being connected to adjacent space(s) provided (a) the product of the *U*-factor(s) and surface area(s) of the space adjacent to connected space(s) exceeds the combined sum of the product of the *U*-factor(s) and surface area(s) of the space adjoining the outdoors, unconditioned spaces, and to or from semi-heated spaces (e.g., corridors) or (b) that air from heated or cooled spaces is intentionally transferred (naturally or mechanically) into the space at a rate exceeding 3 air changes per hour (ACH) (e.g., atria).

d. Unvented attic assembly: as defined in Section R806.4 of the *Florida Building Code, Residential*. These spaces shall not require supply or return outlets.

2. Semiheated space: an enclosed space within a building that is heated by a heating system whose output capacity is greater than or equal to 3.4 Btu/h•ft<sup>2</sup> of floor area but is not a conditioned space.

3. Unconditioned space: an enclosed space within a building that is not a conditioned space or a semiheated space. Crawl spaces, attics, and parking garages with natural or mechanical ventilation are not considered enclosed spaces.

#### **405.6.3 Installation criteria for homes using the unvented attic assembly option.**

The unvented attic assembly option may be used if the criteria in Section R806.4 of the *Florida Building Code, Residential* have been met.

##### 2010 Florida Residential Code

###### NON-HIGH VELOCITY

#### **R806.4 Unvented attic assemblies.**

Unvented attic assemblies (spaces between the ceiling joists of the top story and the roof rafters) shall be permitted if all the following conditions are met:

1. The unvented attic space is completely contained within the building thermal envelope.
2. No interior vapor retarders are installed on the ceiling side (attic floor) of the unvented attic assembly.
3. Where wood shingles or shakes are used, a minimum  $\frac{1}{4}$  inch (6 mm) vented air space separates the shingles or shakes and the roofing underlayment above the structural sheathing.
4. Either Items 4.1, 4.2 or 4.3 shall be met, depending on the air permeability of the insulation directly under the structural roof sheathing.
  - 4.1 Air-impermeable insulation only. Insulation shall be applied in direct contact with the underside of the structural roof sheathing.
  - 4.2 Air-permeable insulation only. In addition to the air-permeable installed directly below the structural sheathing, rigid board or sheet insulation shall be installed directly above the structural roof sheathing as specified in Table R806.4 for condensation control.
  - 4.3 Air-impermeable and air-permeable insulation. The air-impermeable insulation shall be applied in direct contact with the underside of the structural roof sheathing as specified in Table R806.4 for condensation control. The air-permeable insulation shall be installed directly under the air-impermeable insulation.

**TABLE R806.4 INSULATION FOR CONDENSATION CONTROL**

CLIMATE ZONE	MINIMUM RIGID BOARD ON AIR-IMPERMEABLE INSULATION R-VALUE <sup>a</sup>
1, 2 (All Florida)	R-5

a. Contributes to but does not supersede requirements of the *Florida Building Code, Energy Conservation*.

### **High Velocity Hurricane Zone (Miami-Dade & Broward Counties)**

#### **R4409.13.3.2.5 Unvented attic assemblies.**

Unvented attic assemblies shall be permitted if all the following conditions are met:

1. The unvented attic space is completely contained within the building thermal envelope.
2. No interior vapor retarder is installed on the ceiling side (attic floor) of the unvented attic assembly.
3. Where wood shingles or shakes are used, a minimum continuous  $\frac{1}{4}$  inch (6 mm) vented air space separates the shingles or shakes from the roofing underlayment.
4. One of the following shall be met, depending on the air permeability of the insulation under the structural roof sheathing:
  - a. Air-impermeable insulation only. Insulation shall be applied in direct contact to the underside of the structural roof sheathing.
  - b. Air-permeable insulation only. In addition to air-permeable insulation installed

directly below the structural sheathing, at least R-5 rigid board or sheet insulation shall be installed directly above the structural roof sheathing for condensation control.

c. Air-impermeable and air-permeable insulation. At least R-5 air-impermeable insulation shall be applied in direct contact to the underside of the structural roof sheathing for condensation control. The air-permeable insulation shall be installed directly under the air-impermeable insulation.

## 2007 FLORIDA BUILDING CODE

### UNVENTED ATTIC CODE REFERENCES

#### 2007 Florida Building Code: Energy

#### Chapter Subchapter 13-2 – Definitions

**CONDITIONED SPACE.** See "Space, (a) conditioned space.

**SPACE.** An enclosed space within a building. The classifications of spaces are as follows for the purpose of determining building envelope requirements.

(a) **Conditioned space:** A cooled space, heated space, indirectly conditioned space or unvented attic assembly defined as follows:

(1) Cooled space: an enclosed space within a building that is cooled by a cooling system whose sensible output capacity exceeds 5 Btu/h·ft<sup>2</sup> of floor area.

(2) Heated space: an enclosed space within a building that is heated by a heating system whose output capacity relative to the floor area is greater than or equal to 5 Btu/h·ft<sup>2</sup>.

(3) Indirectly conditioned space: an enclosed space within a building that is not a heated space or a cooled space, which is heated or cooled indirectly by being connected to adjacent space(s) provided (a) the product of the *U*-factor(s) and surface area(s) of the space adjacent to connected space(s) exceeds the combined sum of the product of the *U*-factor(s) and surface area(s) of the space adjoining the outdoors, unconditioned spaces, and to or from semiheated spaces (e.g., corridors) or (b) that air from heated or cooled spaces is intentionally transferred (naturally or mechanically) into the space at a rate exceeding three air changes per hour (ACH) (e.g., atria).

(4) Unvented attic assembly: as defined in Section R806.4 of the *Florida Building Code, Residential*. These spaces shall not require supply or return outlets.

(b) **Semiheated space:** An enclosed space within a building that is heated by a heating system whose output capacity is greater than or equal to 3.4 Btu/h·ft<sup>2</sup> of floor area but is not a conditioned space.

(c) **Unconditioned space:** An enclosed space within a building that is not a conditioned space or a semiheated space. Crawl spaces, attics, and parking garages with natural or mechanical ventilation are not considered enclosed spaces.

**13-604.A.5 Installation criteria for homes using the unvented attic assembly option.** The unvented attic assembly option may be used in EnergyGauge USA Fla/Res if the criteria in Section R806.4 of the *Florida Building Code, Residential*, have been met.

**R806.4 Unvented attic assemblies.** Unvented attic assemblies shall be permitted if all the following conditions are met:

1. The unvented attic space is completely contained within the building thermal envelope.
2. No interior vapor retarder is installed on the ceiling side (attic floor) of the unvented attic assembly.
3. Where wood shingles or shakes are used, a minimum continuous  $\frac{1}{4}$  inch (6 mm) vented air space separates the shingles or shakes from the roofing underlayment.
4. One of the following shall be met, depending on the air permeability of the insulation under the structural roof sheathing:
  - a. Air-impermeable insulation only. Insulation shall be applied in direct contact to the underside of the structural roof sheathing.
  - b. Air-permeable insulation only. In addition to air-permeable insulation installed directly below the structural sheathing, at least R-5 rigid board or sheet insulation shall be installed directly above the structural roof sheathing for condensation control.
  - c. Air-impermeable and air-permeable insulation. At least R-5 air-impermeable insulation shall be applied in direct contact to the underside of the structural roof sheathing for condensation control. The air-permeable insulation shall be installed directly under the air-impermeable insulation.

## 2004 FLORIDA BUILDING CODE

### UNVENTED ATTIC CODE REFERENCES

#### 2004 FLORIDA BUILDING CODE: BUILDING

##### Chapter 13 - Energy Efficiency

##### [Section 13-202. DEFINITIONS](#)

**CONDITIONED SPACE.** That volume of a structure which is either mechanically heated, cooled, or both heated and cooled by direct means. Spaces within the thermal envelope that are not directly conditioned shall be considered buffered unconditioned space. Such spaces may include, but are not limited to, mechanical rooms, stairwells, and unducted spaces beneath roofs and between floors. Air leakage into dropped ceiling cavities does not constitute conditioned space (see "Space.")

**SPACE.** An enclosed space within a building. The classifications of spaces are as follows for the purpose of determining building envelope requirements.

(a) **Conditioned space:** A cooled space, heated space, or indirectly conditioned space defined as follows.

(1) Cooled space: an enclosed space within a building that is cooled by a cooling system whose sensible output capacity exceeds  $5 \text{ Btu/h} \cdot \text{ft}^2$  of floor area.

(2) Heated space: an enclosed space within a building that is heated by a heating system whose output capacity relative to the floor area is greater than or equal to  $5 \text{ Btu/h} \cdot \text{ft}^2$ .

(3) Indirectly conditioned space: an enclosed space within a building that is not a heated space or a cooled space, which is heated or cooled indirectly by being connected to adjacent space(s) provided (a) the product of the  $U$ -factor(s) and surface area(s) of the space adjacent to connected space(s) exceeds

the combined sum of the product of the  $U$ -factor(s) and surface area(s) of the space adjoining the outdoors, unconditioned spaces, and to or from semiheated spaces (e.g., corridors) or (b) that air from heated or cooled spaces is intentionally transferred (naturally or mechanically) into the space at a rate exceeding three air changes per hour (ACH) (e.g., atria).

(b) **Semiheated space:** An enclosed space within a building that is heated by a heating system whose output capacity is greater than or equal to  $3.4 \text{ Btu/h}\cdot\text{ft}^2$  of floor area but is not a conditioned space.

(c) **Unconditioned space:** An enclosed space within a building that is not a conditioned space or a semiheated space. Crawl spaces, attics, and parking garages with natural or mechanical ventilation are not considered enclosed spaces.

## **2004 Florida Building Code: Residential**

### **Chapter 8 - Roof-Ceiling Construction**

#### **R806.4 Conditioned attic assemblies.**

Unvented conditioned attic assemblies (spaces between the ceiling joists of the top story and the roof rafters) are permitted under the following conditions:

##### **Chapter 8, Section R806, (4)(ab1)**

1. No interior vapor retarders are installed on the ceiling side (attic floor) of the unvented attic assembly.

##### **Chapter 8, Section R806, (4)(ac2)**

2. An air-impermeable insulation is applied in direct contact to the underside/interior of the structural roof deck. "Air-impermeable" shall be defined by [ASTM E 283](#).

##### **Chapter 8, Section R806, (4)(ad3)**

3. Shingles shall be installed as shown:

##### **Chapter 8, Section R806, (4)(3)(a)**

a. For asphalt roofing shingles: A 1-perm ( $57.4 \text{ mg/s} \cdot \text{m}^2 \cdot \text{Pa}$ ) or less vapor retarder (determined using Procedure B of [ASTM E 96](#)) is placed to the exterior of the structural roof deck; i.e. just above the roof structural sheathing.

##### **Chapter 8, Section R806, (4)(3)(b)**

b. For wood shingles and shakes: A minimum continuous  $\frac{1}{4}$ -inch (6 mm) vented air space separates the shingles/shakes and the roofing felt placed over the structural sheathing.

## 6.4. Appendix D: ERP #2: Field Survey

### Experimental Research Plan

#### Task #2: Field Survey Existing Roofs with Spray Foam Insulation

David O. Prevatt<sup>a</sup>, Trent Vogelgesang<sup>b</sup>,

<sup>a</sup> Associate Professor, <sup>b</sup> Graduate Research Assistant

Department of Civil and Coastal Engineering, University of Florida

### 1. Objective

Conduct field survey of roof constructions of five single-family residential buildings with wood roof decks insulated with spray foam insulation. Install temperature and relative humidity measuring devices in the attic, the exterior and interior of houses. Interview the homeowner/occupants as to the comfort and thermal efficiency, costs and risk perception of these installations. The original objective was to provide a

### 2. Approach

Instrument the homes with temperature and relative humidity sensors that currently have SPF installed on the underside of roof sheathing for comparative full-scale testing. Use wireless download technique to capture bi-weekly data without disturbing residents.

We have identified two homes for this study (Lynch and Brandon) and with the Advisory Panel's suggestion the project scope is reduced from 5 to 2 homes because of lack of useful results. We will work with the FBC to modify the project scope if needed.

Interview homeowners regarding roofing and foam installation.

Questions for interview:

- (i) Owner perceptions of spray foam insulation: comfort and energy savings.
- (ii) Age of roofing, age of home and orientation
- (iii) Type of insulation: retrofit versus new construction
- (iv) Material and Geometry
- (v) Type of wood
- (vi) Problems or Roof Repairs

### 2.2. Instrumentation

- HOBO Temperature and Relative Humidity data nodes (<http://bit.ly/17FoneD>) – per house to record temperature and RH of unvented attic system. Record temperature and relative humidity at 15 minute intervals.
- HOBO Wireless Data Receiver (<http://bit.ly/1DWh7p1>) to extract data from nodes onto laptop every 20 days. 1 Receiver needed for all homes.



Figure 1: HOBO Wireless Data Node  
Wireless Data Receiver



Figure 2: HOBO



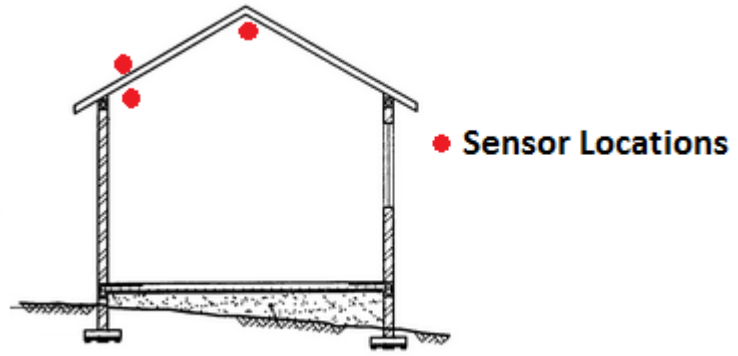


Figure 3: Sensor Locations

## 6.5. Appendix E: Task 3a: Comparative Drying Rate Test

### Experimental Research Plan

#### Task #3a: Comparative Drying Rate Tests on Wood Deck-Spray Foam Samples

*David O. Prevatt<sup>a</sup>, Trent Vogelgesang<sup>b</sup>,  
<sup>a</sup> Associate Professor, <sup>b</sup> Graduate Research Assistant  
Department of Civil and Coastal Engineering, University of Florida*

### 3. Objective

The objectives of this research are to: determine relative drying rates of wood roof deck configurations with various foam insulation characteristics of the systems. The results will serve as preliminary study.

### 4. Motivation

Small-scale proof of concept experiment is needed to confirm an approach for monitoring roof deck drying rates. Experiment will be used as precursor to more elaborate testing, if this is justified by results.

### 5. Approach

Fabricate 36, 12" x 12", flat roof specimens and measure the 1-D comparative drying rates through wood roof cross-sections having a) traditional (no insulation), b) open-cell and c) closed-cell spray foam insulation. Measure interior and exterior climate for 3 months. Interior conditions will be representative of a conditioned space. Exterior conditions will artificially simulate a hot/humid climate via heat lamps and humidifiers. This will create a vapor drive with hygrothermal properties typical of Climate zone 1. Roof sheathing will be water-soaked at start of experiment up to a moisture content exceeding threshold for decay of 20%.



Testing Matrix			
Underlayment	(A) 30 lb felt - 1 layer, (B) 30 lb felt - 2 layers, (C) Peel and Stick		
Foam Type	No Foam	ocSPF	ccSPF
Plywood - A	X	X	X
Plywood - B	X	X	X
OSB - A	X	X	X
OSB - B	X	X	X

Note: This matrix shows different foam and sheathing types will repeat 3 times for each underlayment type. 12 Specimens x 3 = 36 total roof specimens.

Figure 4: Isometric view of Test Hut

Moisture content will be monitored via gravimetric weighing per ASTM D4442 of removable roof specimens. Relative humidity and temperature of interior and exterior space monitored with LogTag sensors.

### 6. Interior – Specimen

The interior space houses our 36 roof specimens in a grid like manner and consists of 2 x 4 framing with 5/8 sheathing and is approximately 11' x 5' x 6' (LxWxD). These specimens are carefully installed to provide 1-D moisture movement occurs by ensuring the roof sheathing does not come in contact with "dry" framing and is varnished along its edges. This space will not be insulated in order to acclimate to the conditions of the lab. The temperature and relative humidity will be monitored in this space.

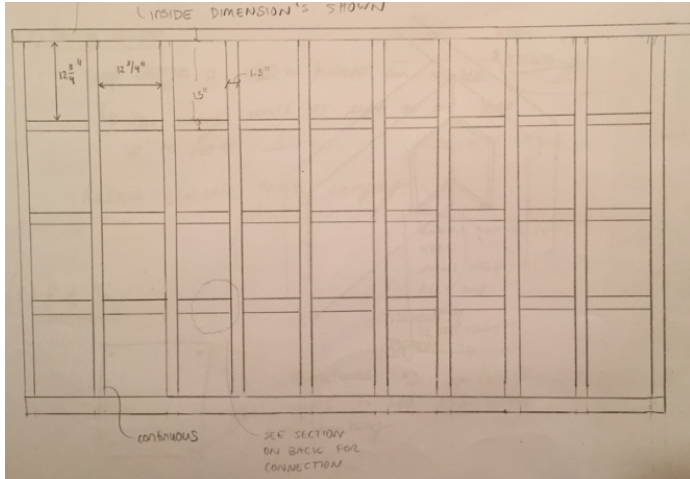


Figure 5: 9 x 4 Specimen Grid

## 7. Exterior Hot Box

The insulated exterior hotbox is an enclosed room with radiant heaters installed to maintain constant temperature above 150 degrees Fahrenheit. The exterior covering will be representative of the hot/humid climate of Florida by introducing heat lamps and forced ventilation in the system. The hotbox insulation will consist of R19 batt insulation and 2 in. thick rigid polystyrene board. This space will include heaters (specifications below).



COVE HEATER  
SUBMITTAL SHEET



Date: 11 Feb 2015  
 Project: University of Florida - FBC Roofing Project  
 Architect: \_\_\_\_\_  
 Engineer: \_\_\_\_\_  
 Contractor: \_\_\_\_\_  
 Submitted by: \_\_\_\_\_  
 Approved by: \_\_\_\_\_

HEATERS

QTY	MODEL #	VOLTS	WATTS	CUSTOM FEATURES
2	945C	120	1,000	CL - Flush Mount Ceiling Brackets

ACCESSORIES & CONTROLS

QTY	CAT. NO.	DESCRIPTION



N112W14600 Mequon Road  
 Germantown, WI 53022  
 www.electricheat.com



### ARCHITECT'S AND ENGINEER'S SPECIFICATIONS

Furnish and install where indicated on the Drawings, "High Efficiency Ceramic Infrared Panel" heaters manufactured by Radiant Electric Heat, Germantown, Wisconsin. Heaters shall be UL listed.

### CONSTRUCTION

**Heating Elements:** Porcelain enamel coated 18 gauge steel plate, with energizing ceramic circuit on internal face of heating element; minimum 2.3 Watts per square inch of emissive surface area.

**Heater Body:** 20 gauge steel, high-temperature resistant powder coating. Provided with manufacturer's standard 7/8 inch knockouts for power feed.

**Accessories:** Provide as indicated, thermostat, NEMA 1 Enclosure control panel, and mounting brackets for models specified.

**Installation:** Install heating units where indicated, in accordance with manufacturer's written instructions, applicable requirements of IEC, in compliance with recognized industry practices to ensure products fulfill requirements. Secure in place with mounting brackets. Top of heater unit and trim shall be level. Where heating units are mounted adjacent to each other, the top edges shall be at the same height.

### ACCESSORIES & CONTROLS

MODEL	INSTALLATION	WATTS	VOLTAGE		AMPS	SHIPPING WEIGHT
632C	CEILING COVE	585	120	240		14 lbs
			208	277		
645C	CEILING COVE	825	120	240		17 lbs
			208	277		
945C	CEILING COVE	1,000	120	240		22 lbs
			208	277		
1445C	CEILING COVE	1,500	120	240	12.5	40 lbs
			208	277		

\*RADIANT ELECTRIC HEAT RESERVES THE RIGHT TO CHANGE SPECIFICATIONS WITHOUT PRIOR NOTICE.

TOP VIEW

BACK VIEW

Cove Model	Watts	L	H	W	D
632C	585	33"	7"	1.125"	5.5"
645C	825	46"	7"	1.125"	5.5"
945C	1000	46"	10"	1.125"	7.5"
1445C	1500	46"	15"	1.125"	10"

**6.6. Appendix F: ERP 3b: Point-source wetting and moisture spread  
Experimental Research Plan**

**Task #3b: Time variation in moisture from Point-source Water Leakage in Wood Roof Decks**

*David O. Prevatt<sup>a</sup>, Trent Vogelgesang<sup>b</sup>,  
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Department of Civil and Coastal Engineering, University of Florida*

**1. Objective**

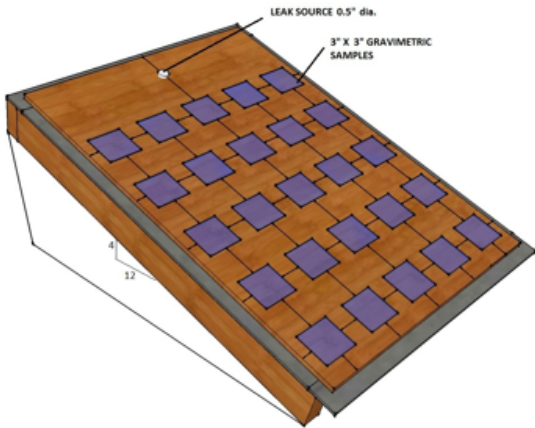
The objectives of this research are to determine: (i) the rate of moisture spread in plywood and OSB roof decking from a point leak source; (ii) if a non-destructive method of detecting moisture due to a roof leak is feasible. The results will serve as a preliminary study.

**2. Motivation**

To determine the moisture spreading effect over time that spray foam and roof sheathing have when subjected to a typical roof failure and leakage scenario. The purpose is to perform comparative testing to existing homes with roof damage and spray foam.

**3. Approach**

Fabricate 48, 3'x4', test samples with 4 and 12 mono-sloped south-facing roof pitch installed with spray foam insulation to determine the mitigation of moisture from a point source leak. The south orientation yields the highest moisture contents (Prevatt et al. 2014) and the constant roof slope is typical of one side of a roof assembly. Variables can be seen in the test matrix below. The methodology for the point source leakage is from (Prevatt et al. 2014) in which a series of sprinklers will provide continuous wetting. The moisture accumulation over time will be monitored via gravimetric sampling of 3" x 3" roof samples per ASTM D4442 and LogTag sensors will be installed to monitor relative humidity and temperature. These moisture contents will be plotted versus time to develop contour plots to show the spread of moisture throughout sheathing. This will answer: (A) Does P/S limit absorption of moisture into wood? and (B) Does having 2 vapor retarders (top-underlayment, bottom- SPF) limit drying of moisture?



Impact of Spray Foam Insulation on the Durability of Plywood and OSB roof sheathing				
Prepared by: Trent Vogelgesang		Date Modified: 02/11/15		
Perform Test Matrix for both Plywood and OSB Roof Sheathing				
Underlayment	#30 Felt - 1 layer		Peel and Stick	
Foam Type	No Foam	ccSPF	No Foam	ccSPF
Duration of Time				
Start	X	X	X	X
1 week	X	X	X	X
2 week	X	X	X	X
4 week	X	X	X	X
6 week	X	X	X	X
12 week	X	X	X	X

Figure 6: Point Source Induced Leakage

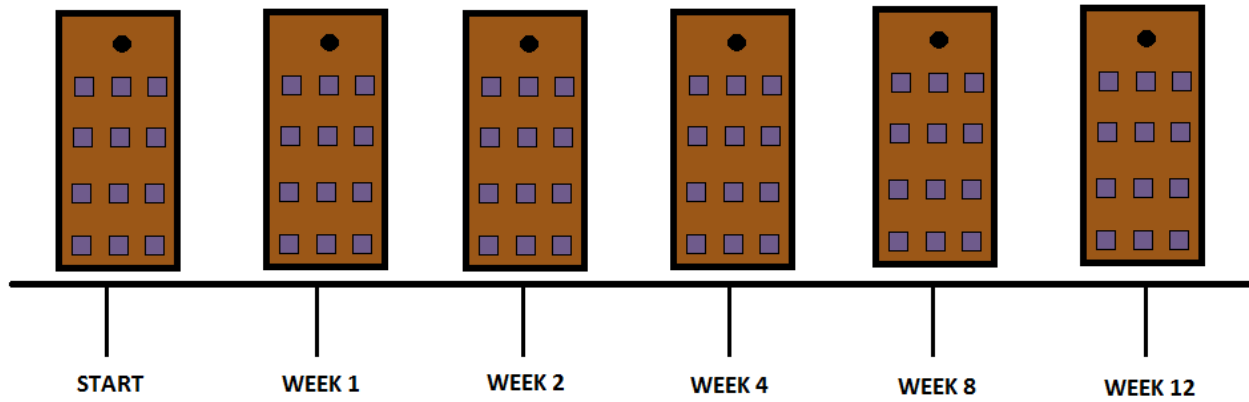


Figure 7: Time-table for gravimetric weighing

Note: Gravimetric samples will be cut out and weighed at time scales above to determine change in Moisture content over time per ASTM D4442.

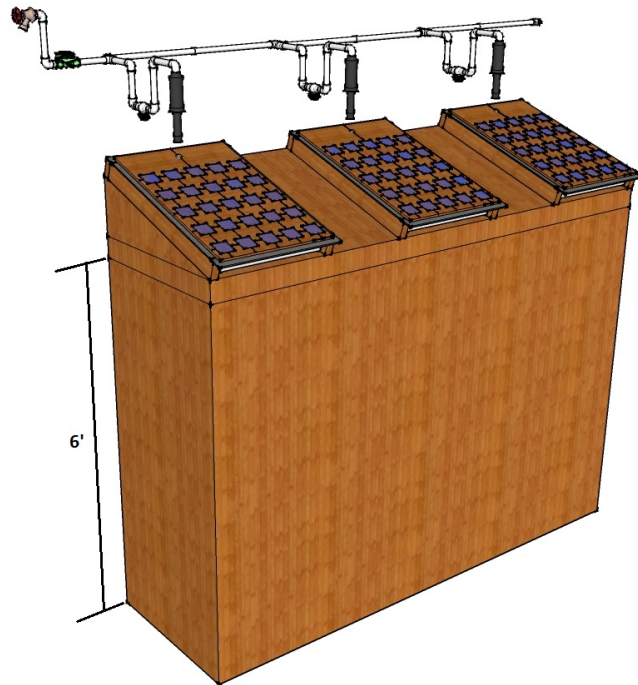


Figure 8: Isometric View of Test Setup

**References:**

Prevatt, D., McBride, K., Roueche, D., and Masters, F. (2014). "Wind Uplift Capacity of Foam-Retrofitted Roof Sheathing Panels Subjected to Rainwater Intrusion." Journal of Architectural Engineering, B4014001.